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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/583,841	06/22/2006	Kazunori Yamamoto	06421/LH	6328
1933 7590 01/09/2008 FRISHAUF, HOLTZ, GOODMAN & CHICK, PC 220 Fifth Avenue			EXAMINER	
			LEGESSE, HENOK D	
16TH Floor NEW YORK, NY 10001-7708		ART UNIT	PAPER NUMBER	
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Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

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	Application No.	Applicant(s)			
	10/583,841	YAMAMOTO ET AL.			
Office Action Summary	Examiner	Art Unit			
	Henok Legesse	2861			
The MAILING DATE of this communication app Period for Reply	ears on the cover sheet with the o	correspondence address			
A SHORTENED STATUTORY PERIOD FOR REPLY WHICHEVER IS LONGER, FROM THE MAILING DA - Extensions of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication. - If NO period for reply is specified above, the maximum statutory period w - Failure to reply within the set or extended period for reply will, by statute, Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUNICATION B6(a). In no event, however, may a reply be tire will apply and will expire SIX (6) MONTHS from cause the application to become ABANDONE	N. mely filed the mailing date of this communication. ED (35 U.S.C. § 133).			
Status					
1) Responsive to communication(s) filed on 16 Oc	ctober 2007.				
2a)⊠ This action is FINAL. 2b)☐ This	action is non-final.				
 Since this application is in condition for allowar closed in accordance with the practice under E 	•				
Disposition of Claims					
4)⊠ Claim(s) <u>1-10</u> is/are pending in the application.					
4a) Of the above claim(s) 2,5,6 and 8 is/are withdrawn from consideration.					
5) Claim(s) is/are allowed.					
6)⊠ Claim(s) <u>1,3,4,7,9,10</u> is/are rejected.					
7) Claim(s) is/are objected to.	1				
8) Claim(s) are subject to restriction and/or	r election requirement.				
Application Papers					
9) The specification is objected to by the Examine	r.				
10) The drawing(s) filed on is/are: a) □ accepted or b) □ objected to by the Examiner.					
Applicant may not request that any objection to the					
Replacement drawing sheet(s) including the correction 11) The oath or declaration is objected to by the Ex					
,—	ammer. Note the attached Office	Action of formal 10-102.			
Priority under 35 U.S.C. § 119					
12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).					
a) All b) Some * c) None of:					
1. Certified copies of the priority documents have been received.					
 2. Certified copies of the priority documents have been received in Application No. 3. Copies of the certified copies of the priority documents have been received in this National Stage 					
application from the International Bureau (PCT Rule 17.2(a)).					
* See the attached detailed Office action for a list of the certified copies not received.					
Attachment(s)					
1) Notice of References Cited (PTO-892)	4) Interview Summary				
2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO/SB/08)	Paper No(s)/Mail D 5) Notice of Informal F				
Paper No(s)/Mail Date	6) Other:				

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DETAILED ACTION

Acknowledgment

1. The amendments to the specification filed on 10/16/2007 to correct minor errors in the specification are accepted. The drawings filed with the application papers on 06/22/2006 are accepted.

Claim Rejections – 35 USC § 103

- 2. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 3. This application currently names joint inventors. In considering patentability of the claims under 35 U.S.C. 103(a), the examiner presumes that the subject matter of the various claims was commonly owned at the time any inventions covered therein were made absent any evidence to the contrary. Applicant is advised of the obligation under 37 CFR 1.56 to point out the inventor and invention dates of each claim that was not commonly owned at the time a later invention was made in order for the examiner to consider the applicability of 35 U.S.C. 103(c) and potential 35 U.S.C. 102(e), (f) or (g) prior art under 35 U.S.C. 103(a).
- 4. Claims 1,3,4,7,9, and 10 are rejected under 35 U.S.C. 103(a) as being unpatentable over Hotomi (US 5,477,249) in view of Anderson et al (US 6,017,112) and Morikoshi et al (US 6,382,754).

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Regarding claim 1, Hotomi teaches a liquid ejection apparatus (an image forming apparatus, fig.1) comprising:

a liquid ejection head (1, figs.1-3) having a nozzle (15).

an ejection voltage supply (20 which constitute elements 9, 17, 18, and 19) to apply an ejection voltage to a solution (6) inside the nozzle (15) so as to charge the solution (col.4, lines 1-14, 55-66);

a convex meniscus generator (14 which constitute elements 9, 10, 11, and 12) to cause the solution (6) inside the nozzle (15) to rise from the nozzle (15) in a convex shape (meniscus "Im" in fig.2) (col.3, lines 46-58, col.4, lines 24-29); and

an operation controller (13, fig.1) to control application of a drive voltage to drive the convex meniscus generator (14) and application of the ejection voltage by the ejection voltage supply (20) so that the drive voltage to the convex meniscus generator (14) is applied in timing overlapped with the application of a pulse voltage as the ejection voltage by the ejection voltage supply (20) ("both vibrational and electrostatic energy are required to be applied at the same time for the ink to jet", see col.4, lines 47-55).

Hotomi further teaches a nozzle hole having a diameter of about 20μm to 200μm (col.3, line 61). Hotomi further teaches an operation controller (13, fig.1) that controls the application of voltage to the solution (6) inside the nozzle (15) so as to charge the solution and eject droplets ("Id", fig.3) of solution (6) on to a substrate (16) (col.4, lines 1-14, 55-66).

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However, Hotomi fails to expressly teach a nozzle with an inner diameter of at most 15µm. Hotomi further fails to expressly teach the operation controller controls the application of a voltage having reversed polarity to the ejection voltage to be applied to the solution inside the nozzle just before or just after the ejection voltage is applied to the solution inside the nozzle.

From the same endeavor Anderson et al teaches a nozzle with an inner diameter of at most 15µm (col.3, lines 16-26).

From the same endeavor Morikoshi et al teaches controller (figs.2, 3, 19, 23) that controls the application of a voltage with reversed polarity to the ejection voltage just before or just after the ejection voltage is applied to the ejection actuator (9) (see figs.5 (e), 6, 24(a), col.9, line 42- col.10, line 7, col. 17, lines 47-63) in order to effectively attenuate the kinetic energy of the meniscus and to hold the meniscus at apposition suitable for jetting out the next droplet to provide a stable print output (abstract, figs.5, 6, 24(a)).

Therefore, it would have been obvious to one having ordinary skill in the art at the time the invention was made; to have formed the diameter of the nozzles of Hotomi to be at most 15µm as taught by Anderson et al, and to configure the controller of Hotomi such that the controller controls application of voltage with reversed polarity to the ejection voltage just before or just after the ejection voltage is applied to the ejection actuator of Hotomi based on the teachings of Morikoshi et al. The motivation being in order to able the liquid ejecting head eject smaller ink droplets improving the resolution of the ejecting head thereby the quality of the image formed, and to effectively attenuate

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the kinetic energy of the meniscus and to hold the meniscus at apposition suitable for jetting out the next droplet to provide a stable print output (abstract of Morikoshi et al).

Regarding claim 3, Hotomi further teaches the operation controller (13, fig.1) applies the drive voltage to the convex meniscus generator (14) in advance, and also in timing overlapped with the application of the ejection voltage by the ejection voltage supply (20) (col.4, lines 38-55).

Regarding claims 4 and 7, Hotomi further teaches a liquid ejection head includes a plurality of nozzles each of which has the convex meniscus generator (see fig.14-16, and fig.18-19 shows the sectional views and parts of multi-nozzle head).

Regarding claim 9, Anderson et al further teaches wherein the inner diameter of the nozzle is between 0.2 μ m and 8 μ m (col.3, lines 16-26).

Regarding claim 10, Hotomi as modified by Anderson et al and Morikoshi et al above teaches substantially the claimed invention,[Hotomi teaches a nozzle having diameter of about 20 μ m to 200 μ m (col.3, line 61), and Anderson et al teaches a nozzle having diameter of 5 μ m to 29 μ m (col.3, lines 16-26)], except for the inner diameter of the nozzle is between 0.2 μ m and 4 μ m. It would have been obvious to one having ordinary skill in the art at the time the invention was made to have formed the diameter of the nozzles to be between 0.2 μ m and 4 μ m, since it has been held that where the

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general conditions of a claim are disclosed in the prior art, discovering the optimum or workable range involves only routine skill in the art. In re Aller, 105 USPQ 233.

Response to Arguments

5. Applicant's arguments filed on 10/16/2007 have been fully considered but they are not persuasive. Applicant's argument that references Hotomi, Anderson et al and Morikoshi et al does not teach the claimed inventions is noted. However, Hotomi as modified by Anderson et al and Morikoshi et al teaches all inventions claimed (see the above rejections).

Hotomi teaches a controller that controls the application of voltage to the actuator (electrode) thereby to the solution inside the nozzle so as to charge the solution and eject droplets of the solution on to a substrate (figs.1-3, col.4, lines 1-14, 55-66).

Morikoshi et al teaches controller that controls the application of a voltage with reversed polarity to the ejection voltage just before or just after the ejection voltage is applied to the ejection actuator (figs.5 (e), 6, 24(a), col.9, line 42- col.10, line 7, col. 17, lines 47-63). See the drive signals in figs.5 (a), 6, 24(a), the drive pulses reverse its polarity, fore example in fig.24 (a) the polarity of pulses S2 pulse S3 with reversed polarity is applied to attenuate the movement of the meniscus. Further, the amplitude of the driving pulses for example in fig.24 (a), the amplitude of pulse S1 starts from zero then increases in upward direction for pw1 then stays constant for pwh1 then decreases in the reverse direction passes the zero initial value and continues decreasing in downward direction for pw2 then stays constant for pwh2 then increases its value in

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upward reverse direction until the initial zero amplitude position. The same/ similar pulses are used in figs.5(e),6 and the same/similar analysis done on fig.24 (a) applies to figs.5(e),6 (col.9, line 42- col.10, line 7, col. 17, lines 47-63).

Anderson et al teaches a nozzle having diameter of 5 μ m to 29 μ m (col.3, lines 16-26).

Applicant argues the patentability of claim 1 by individually addressing the references used to reject the claim. Applicant can not show nonobviousness by attacking the references individually, as here, the rejection is based on a combination of references. See In re Keller, 208 USPQ 871 (CCPA 1981).

Conclusion

Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of

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the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Henok Legesse whose telephone number is (571) 270-1615. The examiner can normally be reached on Mon - FRI, 7:30-5:00, ALT.FRI EST.TIME.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Matthew Luu can be reached on (571) 272-7663. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

H.L.

01/05/2008

MATTHEW LUU SUPERVISORY PATENT EXAMINER